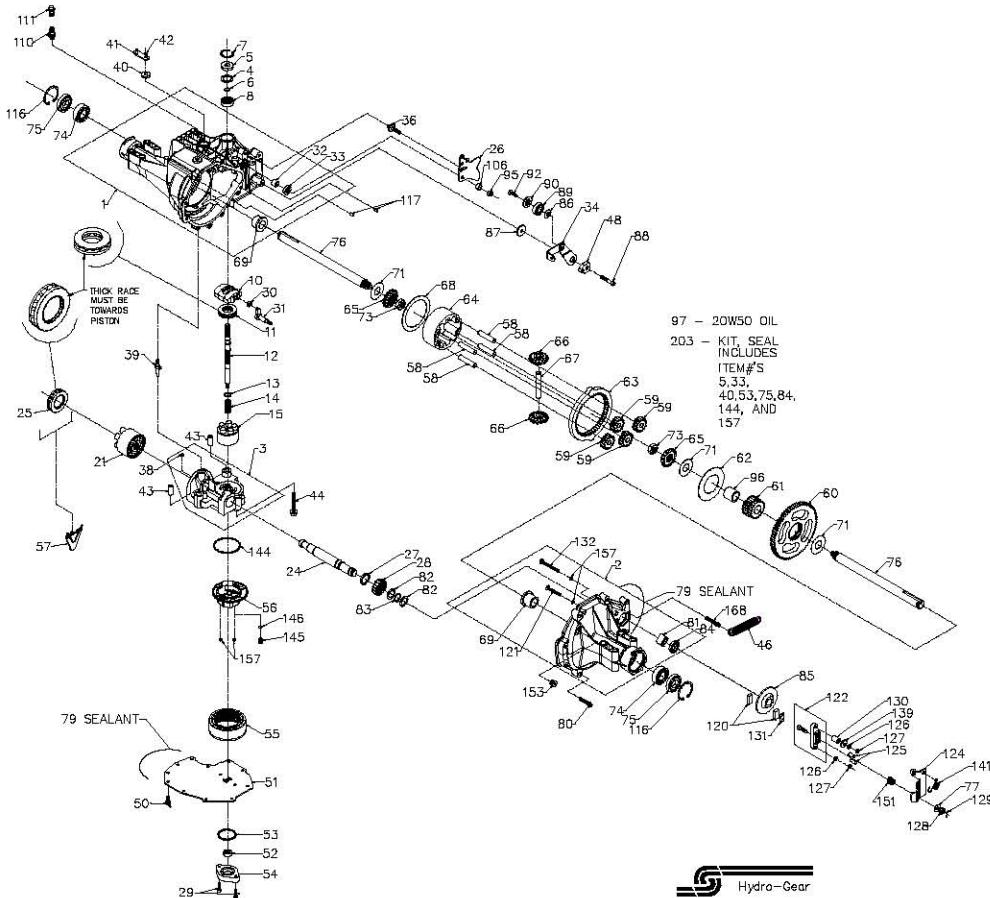
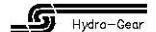


# 329-3000



 Hydro-Gear  
P.1 of 2. 70558-P2

# 329-3000

ITEM #	PART #	QTY	DESCRIPTION
1	70297	1	HOUSING, MAIN ASSEMBLY
	1	1	HOUSING, MAIN
	1	1	SEAL, LIP 12X25X7
	1	1	BEARING, FLANGE
	1	1	BUSHING, TRUNNION
2	70300	2	BEARING, CRADLE
	1	1	HOUSING, R.H. ASSEMBLY
	1	1	BEARING, FLANGE
	2	1	O-RING .070X.239
	1	1	RIB NECK BOLT, 2"
	1	1	BOLT, 3" RIB NECK
	1	1	BEARING NEEDLE .875X1.125X.75
	1	1	SEAL, LIP .875X1.30X.25
	1	1	KIT, CENTER SECTION
	1	1	CENTER SECTION
	1	1	BUSHING .50X.60X.50
	1	1	BUSHING .30X1.02X.75
	1	1	PLATE, BYPASS
4	2003018	2	CHECK PLUG ASSEMBLY, .027
5	9008000-012B	1	SPACER
6	2003016	1	SEAL, LIP 15X35X7
7	2003052	1	RING, WIRE RETAINING
8	2003043	1	RING, RETAINING
10	2003087	1	BEARING, BALL 15X35X11
11	50551	1	SWASHPLATE, VARIABLE
12	50795	1	BEARING, THRUST 30X52X13
13	2003017	1	SHAFT, INPUT
14	2003014	1	WASHER, BLOCK THRUST
15	70331	1	SPRING, BLOCK
	1	1	BLOCK, 10cc CYLINDER ASSEMBLY
	1	1	BLOCK, 10cc CYLINDER
5	50795	5	PISTON, 10cc
	1	5	SPRING, 10cc PISTON
	1	5	WASHER, PISTON SEAT
21	70082	1	BLOCK, 21cc CYLINDER ASSEMBLY
	1	1	BLOCK, 21cc CYLINDER
	1	1	WASHER, PISTON SEAT
	7	7	PISTON, 21cc
	7	7	SPRING, 21cc PISTON
24	50662	1	SHAFT, MOTOR
25	50552	1	BEARING, THRUST 42X68X16
26	51250	1	ARM, CONTROL
27	50774	1	SPACER
28	50661	1	GEAR, 16T PINION
29	50975	2	CAPSCREW M6X1X25
30	2000015	1	GUIDE, SLOT
31	50807	1	ARM, TRUNNION
32	2003009	1	BUSHING, TRUNNION
33	9008000-012B	1	SEAL, LIP 12X25X7
34	51127	1	ARM, RETURN
36	50426	1	STUD 5/16-24
38	70680	1	KIT, BYPASS PLATE
39	2003555	1	ACTUATOR, BYPASS

ITEM #	PART #	QTY	DESCRIPTION
40	45074	1	LIP SEAL
41	50270	1	BYPASS ARM
42	44870	1	RETAINING RING
43	50002	2	PIN
44	50016	3	SCREW
46	51153	1	RETURN SPRING
48	51097	1	ADJUSTING PUCK
50	50752	11	SCREW 1/4-20X.75
51	50872	1	COVER, LOWER
52	50723	1	GEROTOR ASSEMBLY
53	9004101-1340	1	O-RING .103X1.852
54	50260	1	COVER, GEROTOR
55	70538	1	KIT, FILTER
		2	GASKET .10X.16X4.24
		1	FILTER
56	51156	1	MANIFOLD, CHARGE
57	50796	1	RETAINER, MOTOR BEARING
58	50776	4	PIN, CARRIER
59	50763	4	GEAR, 15T PLANET
60	50646	1	GEAR, 67T SPUR
61	50645	1	GEAR, 21 TOOTH SUN
62	50769	1	PLATE, PLANET THRUST
63	50764	1	GEAR, 51T RING
64	50765	1	CARRIER, PLANETARY
65	50647	2	GEAR, MITER DIFF. (SPLINED)
66	50648	2	GEAR, MITER DIFF.
67	50766	1	SHAFT, DIFFERENTIAL
68	50767	1	PLATE, THRUST DIFF.
69	50768	2	BEARING, FLANGE
71	50788	3	WASHER 1.0X2.25K.04
73	50791	2	NUT, HEX JAM 5/8-18
74	50771	2	BEARING, BALL 25.4X52X15
75	50772	2	SEAL 1.000X2.049X.375
76	50663	2	SHAFT, AXLE
77	44130	1	WASHER
79	50828	1	SEALANT
80	50868	8	SCREW, TORX HEAD 5/16-18
81	44752	1	BEARING, NEEDLE .875X1.125X.75
82	50777	2	WASHER .BBX1.25K.04
83	50775	1	RING, RETAINING
84	50773	1	SEAL, LIP .875X1.3X.25
85	50779	1	BRAKE DISK
86	50132	1	WASHER .5X1.0X.03
87	50836	1	WASHER .32X2.0X.14
88	50837	1	SCREW, 8/16-24X1-1/2
89	44147	1	BEARING .625X1.375X.433
90	51200	1	SPACER, LOCATING
92	50870	1	SCREW, COUNTERSUNK 5/16-18X1
95	50108	1	NUT, HEX LOCK 5/16-24
96	50866	1	BEARING, SLEEVE 1.0X1.3X1.34
97		1	OIL
106	50850	1	SPACER, TRUNNION
110	70110	1	FITTING, O-RING ASS'Y
		1	FITTING, PLASTIC HOSE
		1	O-RING

ITEM #	PART #	QTY	DESCRIPTION
111	70109	1	VENT, CAP ASSEMBLY
	1	1	VENT, PLASTIC
	1	1	VENT, CAP
116	50859	2	RING, RETAINING
117	9004800-2506	2	PIN, STD HDLS
120	44132	2	PUCK, BRAKE
121	50874	1	RIB NECK BOLT, 2"
122	70633	1	Yoke, BRAKE ASSEMBLY
124	50911	1	ARM, BRAKE
125	44127	2	PINS, BRAKE
126	43177	2	LOCKWASHER, 1/4"
127	43178	2	NUT, 1/4-20
128	44142	1	NUT, CASTLE
129	44101	1	COTTER PIN
130	23711	1	SPACER
131	44134	1	PUCK PLATE
132	50885	1	BOLT, 3" RIB NECK
139	44278	1	WASHER, 7/8D X .265ID X .125 THK
141	50884	1	SPRING, BRAKE ARM BIAS
144	50974	1	O-RING .103X2.987
145	51157	1	SPRING, RELIEF
146	9001214-4400	1	BALL, 7/16
151	50919	1	COMP. SPRING, BRAKE ANTI-DRAG
153	9005110-5600	1	PLUG, STRAIGHT THREAD
157	50977	4	O-RING .070X.239
168	51151	1	SCREW, SHOULDered TORX HEAD 5/16-18
203	70492	1	KIT, SEAL
	1	1	SEAL, LIP 15X35X7
	1	1	SEAL, LIP 12X25X7
	1	1	O-RING .103X1.862
	2	1	SEAL, LIP 1.000X2.049X.375
	1	1	SEAL, LIP .875X1.375X.250
	2	2	O-RING .070X.239
	1	1	KIT, O-RING MANIFOLD

 Hydro-Gear

P.2 of 2. 70558-P2