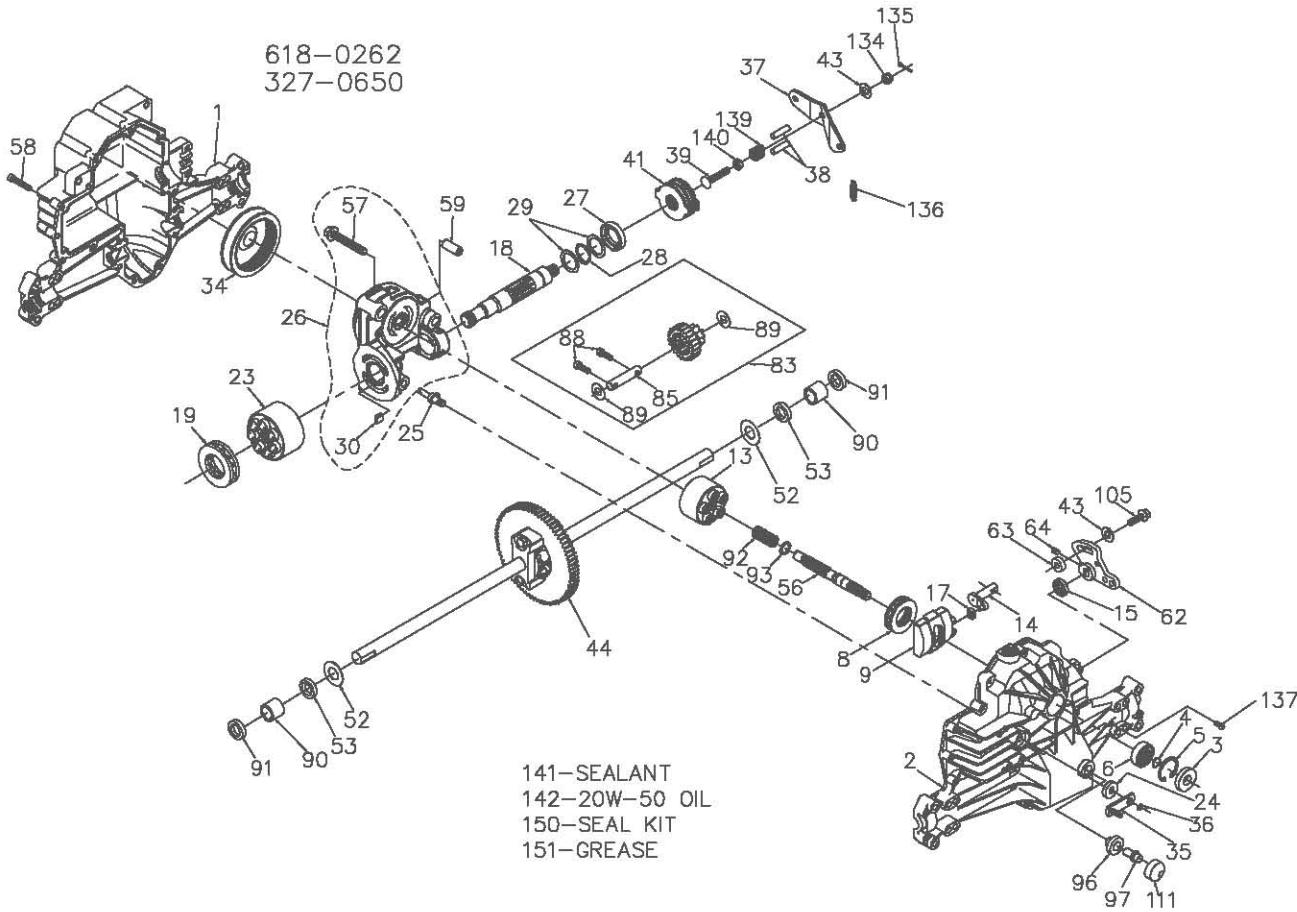


618-0262  
327-0650



  
P.1 of 2. 70280-P7

618-0262  
327-0650

ITEM NO.	HYDRO-GEAR PART NO.	QTY	DESCRIPTION
1	50074RM	1	HOUSING, LOWER
2	70281	1	ASSEMBLY, UPPER HOUSING
	1	HOUSING, UPPER	
3	9008000-012B	1	BEARING-TRUNNION JOURNAL
4	2003016	1	RING-WIRE RETAINING
5	2003052	1	RING-RETAINING
8	2003043	1	BEARING-SHAFT BALL
8	50551	1	BEARING-THRUST 30X52X13
9	2003087	1	SWASHPLATE-VARIABLE
13	70331	1	BLOCK-CYLINDER ASS'Y.
	1	BLOCK-CYLINDER	
	5	PISTON	
	5	PISTON SPRING	
	5	PISTON SPRING WASHER	
14	2003005	1	ARM-TRUNNION
15	9008000-012B	1	SEAL-LIP
17	2000015	1	GUIDE-SLOT
18	50449	1	SHAFT-MOTOR
19	50552	1	BEARING-THRUST 42X68X16
23	70082	1	BLOCK-CYLINDER (MOTOR) ASSY
	1	BLOCK-CYLINDER	
	7	PISTON	
	7	PISTON SPRING	
	7	PISTON SPRING WASHER	
24	45074	1	SEAL-LIP 10X25X7
25	2003555	1	ACTUATOR-BYPASS
26	70250	1	KIT, CENTER SECTION
	1	PLATE, BYPASS	
	2	CHECK PLUG ASSEMBLY	
	1	CENTER SECTION	
	1	DU BEARING	
	3	BOLT-3/8-24 X 2.5	
	1	BUSHING, 1.02 X 1.1 X .87	
27	45075	1	SEAL-LIP 26X42X8
28	50007	1	RING-RETAINING
29	44872	2	WASHER-26X35X1
30	70560	1	KIT, BYPASS PLATE
34	44964	1	OIL FILTER ELEMENT
35	50126	1	ARM-BYPASS
38	44870	1	RING-RETAINING
37	50878	1	ARM-ACTUATING
38	44891	2	PIN-ACTUATING
39	50316	1	BOLT-5/16-18 X 1-3/4

ITEM NO.	HYDRO-GEAR PART NO.	QTY	DESCRIPTION
41	70135	1	Brake Rotor/Stator Kit
	4	1	Stator-Brake
	2	1	Rotor-Brake
43	44130	2	Washer-7/16 X 7/8 X .060
44	70229	1	Differential Assembly
	1	1	Gear-Diff. S0T
	2	1	Diff. Housing
	2	2	Gear-Bevel 14T
	2	1	Gear-Planet 10T
	2	1	Ring-Retaining
	2	1	Bolt-Diff. Locking
	1	1	Axle Shaft, RH
	1	1	Axle Shaft, LH
	1	1	Spacer-Diff.
	2	1	Washer-3/4 X 1.5 X .13
	53	2	Seal-.75 X 1.25 X .250
58	50005	1	Shaft-Input
57	50016	3	Bolt, 3/8-24 X 2.5
58	44876	21	Bolt- 1/4-20 X 1.38
59	50002	2	Pin-.5 OD X .43 ID X .750
62	45007	1	Arm-Control
63	50034	1	Puck-Dampener
64	50018	1	Set Screw
83	70292	1	Jack Shaft/Pinion Gear Assembly
	1	1	Jack Shaft
	1	1	17-23T Cluster Assembly
	2	1	Capscrew 6M X 20 LG
	2	1	Washer 7/16 X 1 X .5
85	50659	1	Jack Shaft
88	50154	2	Capscrew 6M X 20 LG
89	50132	2	Washer 7/16 X 1 X .5
90	50118	2	Sleeve Bearing
91	50941	2	Seal, Lip 0.75X1.00X0.158
92	2003014	1	Spring, Block
93	2003017	1	Washer, Block Thrust
96	50133	1	Bushing, Vent
97	50134	1	Vent
105	50282	1	Flange Head Screw, 5/16-24 X 1
111	50196	1	Vent
134	44142	1	Castle Nut, 5/16-24
135	44101	1	Cotter Pin
136	50384	1	Extension Spring
137	50853	1	Screw, 10-32 X 1/2
139	50431	1	Compression Spring
140	50289	1	Nut, Hex 5/16-24
141	50928	1	Sealant
142	50416	1	20W-50 Oil
150	70312	1	Seal Kit
151	50416	1	Grease

  
P.2 of 2. 70280-P7