
Wheel Horse Service Bulletins 1961 - 1990: **#174** Issued: May 1975

Notice of Differential Change

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To All Distributors/Dealers:

Beginning with the D-Series production run on March 25, 1975 a standardized differential assembly is being installed on all B, C and D-Series equipment. The standardization results in a change in the ring gear and bolt size-up grading to a 3/8" grade 8 bolt with equivalent holes being drilled in the ring gear.

If trouble develops in the equipment, due to unusual loads, utilize the following:

1. Replace the differential assembly with S/A 101696 which consists of:

2	105060 end cap
1	105061 gear, differential ring
4	911423 bolt 3/8" grade 8
4	915663 nut

2. Follow the transaxle disassembly/assembly instructions as outlined in the Automatic Transmission Repair Manual.

3. Order your S/A 101696 from either your distributor or branch warehouse.

4. Warranty reimbursement:

4.1 File a standard warranty claim for parts and labor directly with South Bend.

4.2 Operation number 04102A

4.3 Flat Rate Schedule B & C Series-2 hours-\$16.00

4.4 Flat Rate Schedule D Series-3 hours-\$24.00