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Wheel Horse Service Bulletins 1961 - 1990: **#126** Issued: November 1970  
**Service Replacement Electric Clutch - 1968-70 Electro and GT 14 Tractors**

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Current production clutch, Part No. 101473, has also been released as the service replacement for Part Nos. 7915, 8278 & 9656 which were original equipment clutches on 1968-1970 Electro and GT 14 tractors. Special instructions for installing the new clutch are given below by original clutch number and tractor model.

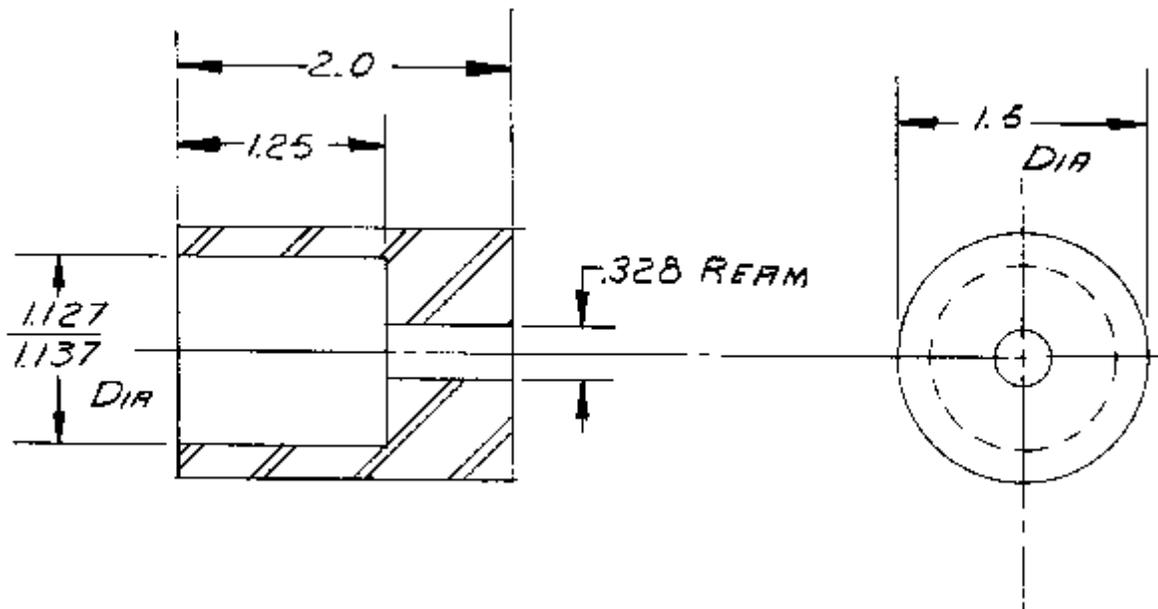
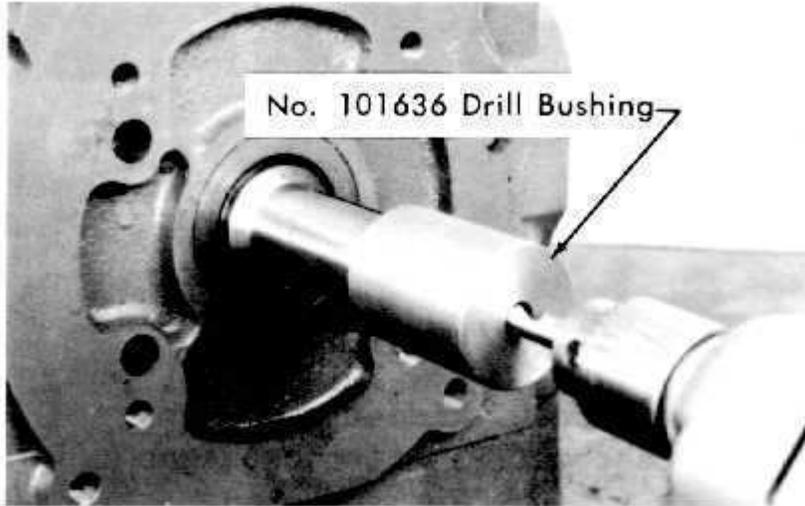
CLUTCH NUMBER	TRACTOR MODEL	A. SPECIAL INSTALLATION INSTRUCTIONS B. ADDITIONAL PARTS REQUIREMENTS
9656	1-7452, 1-7451, 1-7255	A. Straight part-for-part replacement None
8278	1-7441	A. Replace clutch to switch wire B. #9654 wire (two-wire harness)
7915	1-7235, 1-7245	A. (1) Drill and tap engine crankshaft (2) Replace clutch to switch wire (3) Replace clutch bracket B. #8694 bracket, #932121-4 clevis pin, #933504-4 hairpin cotter, #9892 wire, #908038-4 bolt, #920244-4 washer, #920124-4 Lockwasher

#### CRANKSHAFT DRILLING INSTRUCTIONS - To replace #7915 clutch with #101473

1. Remove electric clutch, engine pulley and crankshaft key.
2. Fit trill bushing on end of crankshaft and trill crankshaft to a depth of 1 3/8" with 5/16" dia. drill.
3. Tap hole 3/8-16 thread to a usable depth of 1".

The drill bushing illustrated here can be made up locally from the shop drawing reproduced below or purchased through your Wheel Horse distributor.

**Order Part No. 101636.**



### WARRANTY FLAT RATE ALLOWANCE

OPR. NO.	DESCRIPTION	HRS.
15151	Replace #7915 clutch with #101473	1

Note: For additional electric clutch information, see Serv. Bulletins 127 & 128

Atwood S. Kidder

Customer Relations Manager

Form No. A-5283