



# Service Bulletin

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## ST-375 SNOW THROWER CONVERSION TO ST-376

In order to install the ST-375 Snow Thrower on long frame tractors, we recommend the following procedure.

1. Remove snow thrower and parts from shipping carton and assemble according to ST-375 instructions with the following exceptions.
2. Remove right hand #5269 flanged bearing and reinstall on outside of wrapper assembly.
3. Discard both #4774 shims.
4. Install #5497 mounting arms on inside of wrapper assembly. NOTE... A special mounting arm #7364 is being supplied to simplify installation. If a #5497 mounting arm is used on the right hand side, sufficient stock must be removed to eliminate interference with the bearing mounting bolts.
5. Discard #4776 rod and replace with 1-#900854 square head bolt and #1982 spacer. NOTE... This spacer assembles directly beneath the bolt head.
6. Add  $\frac{1}{2}$ " washer #920011 between right hand mounting arm #5497 and #6420 idler assembly.
7. Install #920011 washer on left end of idler assembly, locate and drill new hole for hair pin cotter installation. Cut off excess stock.
8. Remove #4787 tube and bar assembly and replace with #6427 assembly.
9. Remove #4790 lift rod assembly and replace with #1986 assembly.
10. Replace #1576 V-belt with #6737 V-belt.

### ADDITIONAL PARTS REQUIRED

1-7364 Mounting arm  
1-1982 Spacer  
1-920011 Washer  
1-6427 Tube and bar assembly  
1-1986 Lift Assembly  
1-6737 V-belt  
1-900854 Bolt

### PARTS REMOVED

1-4776 Rod assembly  
2-4774 Shims  
1-4787 Tube and bar assembly  
1-4790 Lift assembly  
1-1576 V-belt

Above additional parts may be ordered in kit form, #6075. List Price \$12.00. Parts removed are not returnable.

JDW:rac

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