Wheel Horse



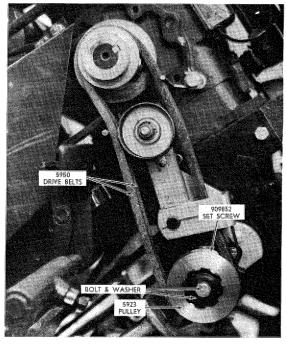


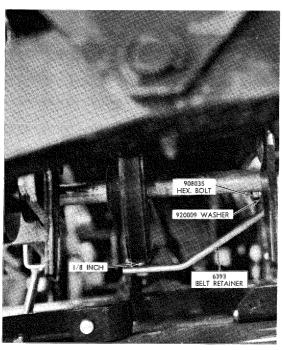
KIT 6058

KIT 6058 INSTALLATION INSTRUCTIONS

- 1. Remove the #5950 Drive Belts. (Figure A)
- 2. Remove the hex bolt and washer which secure the #5923 Pulley to the #5921 Mower Drive Shaft. (Figure A)
- 3. Remove the #909852 Set Screw from the pulley and remove pulley from the shaft. (Figure A)
- 4. Install the #6394 Pulley and secure by reversing above procedure.
- 5. Remove the rear 5952 Hex Bolt and lockwasher which secure the #5954 Bearing Assembly to the #5907 L.H. Drag Link.
- 6. Place the #920009 Flat Washer on the #908035 Hex Bolt (both supplied in kit) and install the #6393 Drive Belt Retainer, as shown in Figure B. The bolt is inserted from the inside of the frame.
- 7. Position the #6393 Belt Retainer 1/8" from the belt (Figure B) and tighten the bolt. Secure the bearing assembly with the #915663 Nut provided.

*All RM-425 Mowers after Serial No. 146903 are factory equipped with the Kit No. 6058.





Part No.	Description	No. Req'd.
6393 6394	Drive Belt Retainer Mower Drive Pulley	1 1
908035-4	Hex Bolt	1
915663-4	±	1
920009 - 4	Washer	1

Wheel Horse Service Bulletins 1961 - 1990: #63 Issued: March 1965

RM-425 Rotary Mowers - Clutching

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- A. Due to variations in the length of the two #5950 Drive Belts, effective declutching at the lowest cutting height (3/4") has been erratic.
- B. Kit #6058 is available to correct this problem, if needed.
- 1. Order kit through your distributor.
- 2. List price \$3.95.
- 3. Return #5923 to distributor for cancellation of kit billing.
- 4. Flat labor rate of \$2.

II. MAIN DRIVE BELT (#1599)

A. Kit #6058 also includes parts to prevent the #1599 Belt from jumping out of the main drive pulley which is caused by improper clutching.

-SERVICE TIPS-

I. TO INCREASE BELT LIFE

- A. Engage and disengage clutch slowly and smoothly.
- B. Do not run tractor with the mower declutched and in the lowered position for extended periods.

II. ADDITIONAL CLUTCHING HINTS

- A.For proper functioning of the trip lever on the attatchment pedal, the roll pin should extend no more than 1/8" to 3/16" above the foot rest bar.
- B. Check the alignment of the engine pulley, mower drive pulley, and the idler pulley on the front side with a straight edge. If in front of the line, the idler pulley may be repositioned by filing or grinding the bottom of the trip lever.
- * All RM-425 Mowers after Serial No. 146903 are factory equipped with the Kit No. 6058.

Wheel Horse Service Bulletins 1961 - 1990: #66 Issued: May 20, 1965

RM 425 Rotary Mowers - Correction to Bulletings #63 and #65

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The serial numbers mentioned in Service Bulletins #63 and #65 are incorrect. The correct information is as follows:

Serial Number	Mower Status
146903 through and including 147399	Kit #6058 factory installed.
143900 through and including 144660	Kit #6058 factory installed.
144661 through and including 145899	Kits #6058 and #6060 both
	factory installed.

All other Model RM 425 Rotary Mowers with serial numbers not included in the above are <u>NOT</u> factory equipped with <u>EITHER</u> kit.