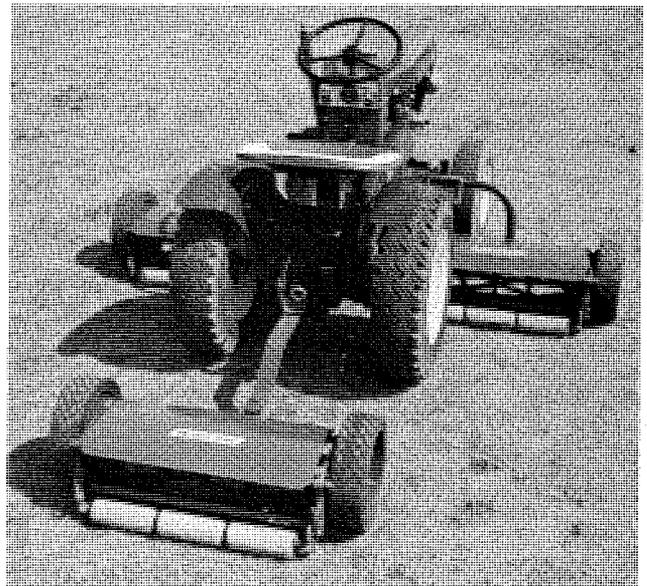


PARTS LIST AND INSTRUCTIONS



GANG MOWER SGM-603



ASSEMBLY

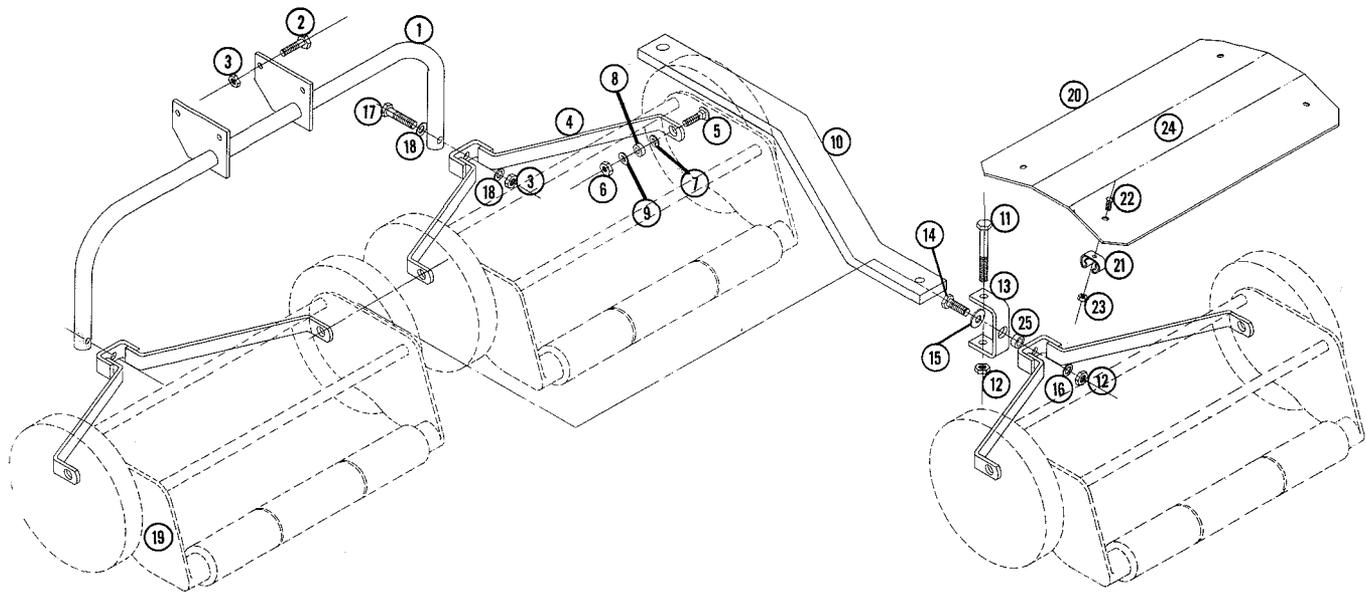
Attach Towing Frame Part No. 2191 to tractor frame using the holes between the steering linkage and the foot pedals. There will be only one place where the hole patterns match.

Place a mowing unit behind each arm of the Towing Frame and attach with hardware shown.

Attach shackle Part No. 1768 to the third mowing unit. Attach draw bar Part No. 2192 to the shackle. Insert the front end of draw bar in the Tractor hitch and fasten with hitch pin.

Fasten 4 clips Part No. 1883 to each reel cover Part No. 2190 using the hardware supplied.

Snap a reel cover on each mowing unit.



PARTS LIST

Ref. No.	Part No.	Description	Req'd. No.
1	2191	Ass'y. Cross Bar-Towing Frame	1
2	900604-4	Bolt-Hex $\frac{3}{8}$ - 16 x 1	4
3	915113-4	Nut-Nylock $\frac{3}{8}$ - 16	6
4	1765	Brace-Towing Unit	3
5	1766	Bolt-Tow (Special) $\frac{5}{16}$ - 18	6
6	915112-4	Nut-Hex $\frac{5}{16}$ - 18	6
7	92008-4	Lockwasher $\frac{5}{16}$	6
8	1767	Spacer	6
9	920008-4	Washer-Plain $\frac{5}{16}$	6
10	2192	Tongue - Drawbar	1
11	908068-4	Bolt $\frac{1}{2}$ - 13 x $3\frac{1}{4}$ Hex.	1
12	915115-4	Nut-Nylok $\frac{1}{2}$ - 13	2
13	1768	Shackle	1

Ref. No.	Part No.	Description	Req'd. No.
14	900615-4	Bolt-Hex. $\frac{1}{2}$ - 13 x $1\frac{1}{4}$	1
15	920041-4	Washer $\frac{1}{2}$ x $1\frac{3}{8}$ Plain	1
16	1641	Washer $\frac{1}{2}$ x $1\frac{3}{16}$ Plain	1
17	908039-4	Bolt $\frac{3}{8}$ - 16 x $2\frac{1}{4}$ Cross Bar To Brace 2	2
18	920039-4	Washer $\frac{3}{8}$ x 1 Plain Cross Bar To Brace 4	4
19	1769	Ass'y. Mowing Unit	3
20	2190	Ass'y. Reel Cover	3
21	1883	Clip	12
22	909019-4	Screw Rd. Hd. Mach. #10 - 24 x $\frac{1}{2}$	12
23	2071	Nut-Keps #10 - 24	12
24	4411	Decal - Wheelhorse	3
25	2193	Spacer	1

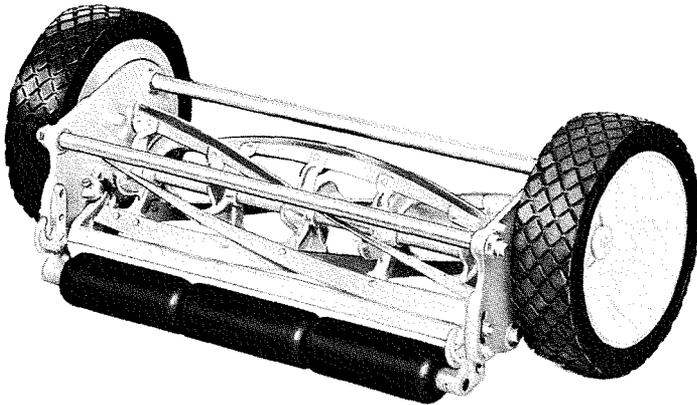
HEAVY DUTY

Mowing Unit

Model 2621W

OPERATING INSTRUCTIONS

with List of Parts



Contact your Service Dealer for parts or service.

DIRECTIONS FOR ORDERING . . . The right or left side of a lawn mower is determined by standing in back of the machine, as when in use. Give number with description of part wanted. Where possible, the number is cast on the part, otherwise refer to the illustrations. Be sure to state serial letter and number appearing on Left or Right Hand

Side Plate, and the size of the mower (width of cut) which will be found stamped on the cast back. Part needed will be found in the illustrations, description in table, both on the other side of this sheet. Part numbers are listed numerically in the table.

CYLINDER ADJUSTMENT . . . This mower is equipped with roller bearings. Adjustment for preload and wear is fully automatic and will not require attention.

TO ADJUST THE LOWER KNIFE . . . Turn mower over and screw up on both bottom set screws. If this does not bring the lower knife close enough to the cylinder, loosen both top set screws very slightly. Now the bottom screws should be taken up again. This process should be con-

tinued until the lower knife touches the cylinder from end to end without binding. Do not try to adjust mower by working on screws of one side only. Adjusting should be done evenly on both sides.

CAUTION — If screws are frozen or rusted in, apply a few drops of penetrating oil or kerosene. Do not put too much pressure on these screws as it may crack the side plate.

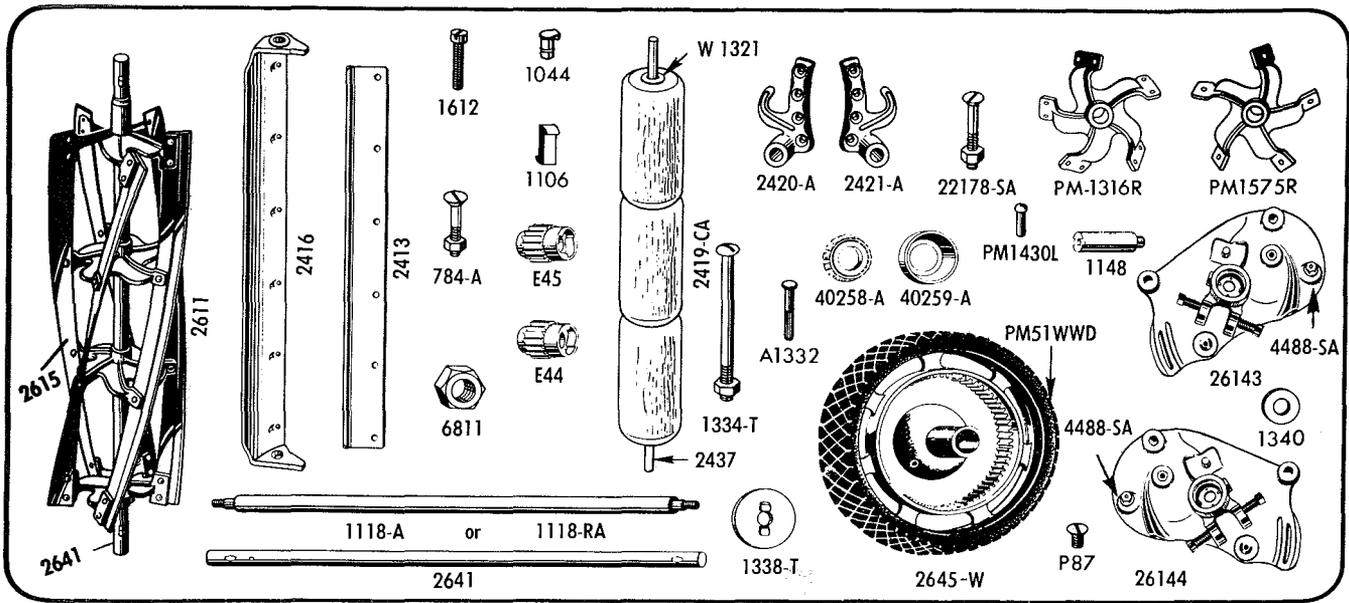
DO's and DON'Ts

- This mower is properly adjusted for use. Before using, oil all bearings with light machine oil. Also rub a little oil along the edges of the cylinder and lower knife to loosen any paint.
- To prevent undue wear of stationary knife and cylinder bearings, keep all nuts tight; especially those on ends of frame shaft, and on ends of stationary knife casting. Be sure these nuts are tight before attempting to adjust the stationary knife.
- Don't try to regulate the height of cut by the four cast-back set screws. The height of cut is determined by raising or lowering both roller brackets evenly.
- When transporting a mower, don't turn it over on one wheel. This practice results in broken side plates and wheels and tends to throw the mower out of adjustment.
- Handling during transportation may cause your lawn mower to get out of adjustment. Therefore, we suggest that you follow instructions on how to adjust the bottom blade to cylinder.

See reverse side for parts list

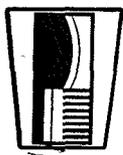
HEAVY DUTY MOWING UNIT

MODEL 2621W



Part No.	Description	Part No.	Description
E-44	Left Hand Pinion $\frac{11}{16}$ " hole 11 teeth	2413-21	Steel Stationary Blade 21"
E-45	Right Hand Pinion $\frac{11}{16}$ " hole 11 teeth	2416-21	Cast Back less Stationary Blade 21"
PM-51-WW-D	Rubber Tire 3" wide for Wheel 2645-W	2416-21-SA	Cast Back complete with Blade assembled
P-87	Flat Head Machine Screw $\frac{1}{4}$ " - 20 thds. x $\frac{3}{8}$ " to assemble Stationary Blade to Cast Back	2419-C-A	Sectional Wood Roller $2\frac{7}{16}$ " x $6\frac{9}{16}$ " ($\frac{1}{2}$ " hole)
* 131-1	Hex Nut $\frac{5}{16}$ " - 18 thds. for Bolts 4488-SA, 40136-SA, 1334-T	2420-A	Left Hand Roller Bracket - ($\frac{7}{16}$ " Shaft)
* 146-1	Hex Nut $\frac{1}{4}$ " - 20 thds. for Bolt 784-A	2421-A	Right Hand Roller Bracket - ($\frac{7}{16}$ " Shaft)
* 784-A	Roller Bracket Bolt $\frac{1}{4}$ " - 20 thds. x $1\frac{1}{8}$ " with Nut 146-1	2437-A-21	Roller Shaft 21" - ($\frac{7}{16}$ " x $22\frac{13}{16}$ ")
1044	Oil Cup for Side Plate	2611-21	Cylinder Assembly - less Bearings, Spring or Spacer
1106	Drive Pawl $\frac{3}{8}$ " wide (both alike)	2614	Spacer 1" OD x .531 for end of Cylinder Shaft (Left Side)
1118-A-21	Front Frame Shaft $\frac{3}{4}$ " x $24\frac{3}{4}$ "	2615-21	Cylinder Knife 21"
1118-RA-21	Rear Frame Shaft $\frac{3}{4}$ " x $25\frac{35}{64}$ "	2641-21	Cylinder Shaft 21" - $\frac{11}{16}$ " x $26\frac{1}{8}$ "
1148	Steel Wheel Stud $\frac{7}{8}$ " x $2\frac{25}{32}$ "	2645-W	Drive Wheel less tires
PM-1316-R	Cylinder End (both alike)	2645-W-SA	Wheel with Tire PM-51-WW-D assembled
W-1321	Flat Spacing Washer $1\frac{1}{4}$ " OD x $29\frac{64}{64}$ " ID x $\frac{1}{16}$ " between Rollers	2660	Internal Shakeproof Lock Washer for Rear Frame Shaft
1332-SL	Spring Lock Pin .226 x $1\frac{1}{8}$ " for fasten Cylinder End to Shaft	* 4017	Cotter Pin $\frac{1}{8}$ " x $1\frac{1}{2}$ " for Roller Shaft
* 1334-T	Wheel Bolt $\frac{5}{16}$ " - 18 thds. x $3\frac{1}{4}$ " with Nut 131-1	4488-SA	Tow Bolt $\frac{5}{16}$ " - 18 thds. x 1" with Nut 131-1 on mower to connect rear Tow Brace
1338-T	Wheel Washer for Side Plate Stud 2 lugs	6811	Hex Nut $\frac{1}{2}$ " - 13 thds. x $\frac{5}{16}$ " for Frame Shafts
* 1340	(Same 6007) Flat Washer $\frac{3}{4}$ " OD x $21\frac{64}{64}$ " ID x $\frac{1}{16}$ " for Roller Bracket Bolt 784-A also Side Plate Towing Bolt 4488-SA	* 22178-SA	Cast Back Bolt $\frac{5}{16}$ " - 18 thds. x $1\frac{1}{4}$ " with Nut 131-1
1354	Lock Washer $1\frac{3}{32}$ " OD x $19\frac{32}{32}$ " ID for Front Frame Shaft	26143	Left Hand Side Plate with Stud, Cup and Set Screws
PM-1430-L	(One Set) Rivet .203 x $\frac{11}{16}$ " to attach Cylinder Knives	26144	Right Hand Side Plate with Stud, Cup and Set Screws
PM-1575-R	Cylinder Rings (all alike)	40258-A	Precision Taper Cylinder Bearing
1612	Adjusting Set Screw $\frac{5}{16}$ " - 18 thds. x $1\frac{1}{8}$ " to regulate Cast Back	40259-A	Bearing Cup (for Side Plate) less Bearing
* 1904-F	Lock Washer $37\frac{64}{64}$ " OD x $21\frac{64}{64}$ " ID for Wheel Bolt 1334-T also Tow Bolt 4488-SA	40260	Dust Washer 1.687 OD x .688 ID x .090 for Cylinder Bearing (left side)
2260	Spacer .624 - OD x $21\frac{64}{64}$ " ID for Tow Bolt 4488-SA	40262	Cylinder Bearing Pressure Spring (left side)
		40263	Cylinder Pressure Spring Cover (left side)

The (*) Asterisk before part number signifies HARDWARE ITEM which can be purchased locally.



HD-261-C

LAWN MOWER DIVISION
American Chain & Cable Company, Inc.
 Stevens Lane, Exeter, Penna. • Bridgeport, Conn.

Export Dept.: 230 Park Ave., New York City, N. Y., U.S.A.

Cable Address: "AMCHAIN" N. Y.

