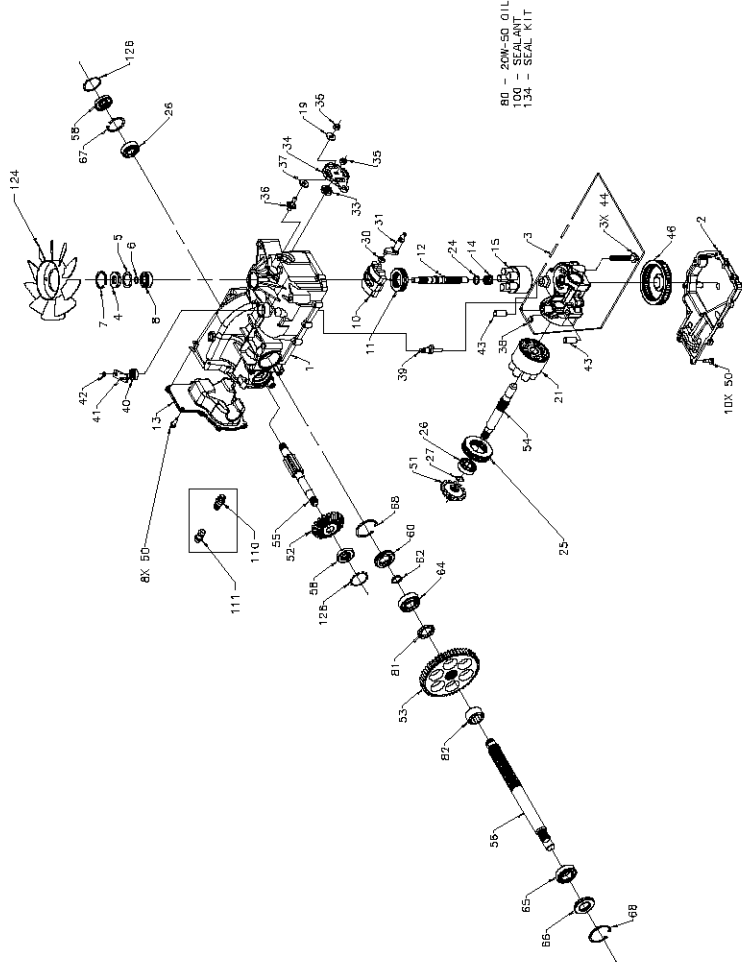


321-2400R



321-2400R

ITEM NO.	HYDRO-GEAR PART NO.	QTY.	DESCRIPTION
1	70590	1	KIT, HOUSING-MAIN
		2	HOUSING, MAIN
		1	GRADLE BEARING
		1	LIP SEAL
3	70679	1	TRUNNION BUSHING
		1	KIT, CENTER SECTION
		1	BUSHING 62 X 1.03 X .75
		1	BEARING 62 X 1.03 X .75
		3	SCREW 3/8-24 X 2.5
		1	CHECK PLUG ASSEMBLY, .044
4	9008000-0128	2	LIP SEAL
5	2003018	1	SPACER
6	2003018	1	WIRE RETAINING RING
7	2003052	1	RETAINING RING
8	2003043	1	BALL BEARING
10	2003087	1	VARIABLE SWASHPLATE
11	50951	1	THRUST BEARING 30 X 62 X 13
12	50005	1	INPUT SHAFT
13	50891RM	1	COVER-BACK
14	50314	1	SPRING BLOCK
15	70331	1	10cc CYLINDER BLOCK ASS'Y
		1	10cc CYLINDER BLOCK
		5	10cc PISTON SPRING
		5	PISTON SEAT WASHER
		5	PISTON
		1	WASHER
19	44130	1	21cc CYLINDER BLOCK ASS'Y
21	70082	1	21cc CYLINDER BLOCK
		7	21cc PISTON SPRING
		7	PISTON SEAT WASHER
		7	10cc PISTON
		1	WASHER, BLOCK THRUST
24	2003017	1	THRUST BEARING 42 X 68 X 16
25	50552	1	WASHER
26	50315	2	WIRE RETAINING RING
27	2000023	1	SLOT GUIDE
30	2000015	1	TRUNNION ARM
31	50807	1	LIP SEAL
33	9008000-0126	1	CONTROL ARM
34	50749	1	NUT
35	50317	2	STUD - SHORT 5/16-24
36	50428	1	FRICITION PUCK
37	50281	1	KIT, BYPASS PLATE
38	70680	1	BYPASS ACTUATOR
38	2003365	1	BEARING
40	50274	1	BYPASS ARM
41	50270	1	RETAINING RING
42	44870	1	PIN
43	50002	2	RETAINING RING
44	50016	3	SCREW

ITEM NO.	HYDRO-GEAR PART NO.	QTY.	DESCRIPTION
46	50990	1	FILTER
50	50752	18	SCREW, 1/4-20 X .75 LONG
51	50744	1	14T BEVEL GEAR
52	50745	1	19T BEVEL GEAR
53	50746	1	53T SPUR GEAR
54	90787	1	MOTOR SHAFT
55	51298	1	BRAKE SHAFT
56	50748	1	AXLE SHAFT
58	50759	2	SEAL LIP 17 X 40 X 7
60	50985	1	SEAL PLUS - SIDE
62	50759	1	RETAINING RING - AXLE
64	50740	1	BEARING-BALL 25X47X12(6005)
65	50740	1	SEAL
66	50751	1	RETAINING RING
67	50329	1	BEARING-RING
68	50760	2	RETAINING RING-AXLE
80		7892	20W-50 OIL
81	50942-2	1	AXLE BUSHING
82	50942-1	1	AXLE BUSHING
100	50828	1	SEALANT
110	70110	1	PISTON AND RING ASSEMBLY
111	70109	1	PISTON AND RING ASSEMBLY
		1	PISTON ROSE FITTING
		1	ORING
		1	ORING
		1	CAP ORING VALVE
		1	PLASTIC VENT
		1	FAN 7.0
124	50307	2	RING, RETAINING
126	51316	1	KIT, SEAL
134	70553	1	SEAL, LIP 15 X 35 X 7
		1	RING, RETAINING
		1	SEAL, LIP 12 X 28 X 7
		1	SEAL, LIP 10 X 25 X 7
		1	RING, RETAINING
		2	SEAL, LIP 1.85 X .40 X 7
		1	SEAL, LIP 1.85 X .32
		1	RING, RETAINING
		1	RING, RETAINING 440 EXTERNAL
		1	SEAL, LIP .98 X 1.85 X .276
		1	RING, RETAINING
		2	RING, RETAINING
		2	RING, RETAINING